1

## APPARATUS FOR HEATING FLUIDS

#### BACKGROUND OF THE INVENTION

The present invention relates to devices containing rotating members for heating fluids.

Various designs exist for devices which use rotors or other rotating members to increase pressure and/or temperature of fluids (including, where desired to convert fluids from the liquidous to gaseous phases). U.S. Pat. No. 3,791,349 issued Feb. 12, 1974 to Schaefer, for instance, discloses an apparatus and method for production of steam and pressure by intentional creation of shock waves in a distended body of water. Various passageways and chambers are employed to create a tortuous path for the fluid and to maximize the water hammer effect.

Other devices which employ rotating members to heat fluids are disclosed in U.S. Pat. No. 3,720,372 issued Mar. 13, 1973 to Jacobs which discloses a turbing type coolant pump driven by an automobile engine to warm engine coolant; U.S. Pat. No. 2,991,764 issued Jul. 11, 1961 which discloses a fluid agitation-type heater; and U.S. Pat. No. 1,758,207 issued May 13, 1930 to Walker which discloses a hydraulic heat generating system that includes a heat generator formed of a vaned rotor and stator acting in concert to heat fluids as they move relative to one another.

These devices employ structurally complex rotors and stators which include vanes or passages for fluid <sup>30</sup> flow, thus resulting in structural complexity, increased manufacturing costs, and increased likelihood of structural failure and consequent higher maintenance costs and reduced reliability.

# SUMMARY OF THE INVENTION

Devices according to the present invention for heating fluids contain a cylindrical rotor whose cylindrical surface features a number of irregularities or bores. The rotor rotates within a housing whose interior surface 40 conforms closely to the cylindrical and end surfaces of the rotor. A bearing plate, which serves to mount bearings and seals for the shaft and rotor, abuts each side of the housing. The bearing plates feature hollowed portions which communicate with the void between the 45 housing and rotor. Inlet ports ar formed in the bearing plates to allow fluid to enter the rotor/housing void in the vicinity of the shaft. The housing features one or more exit ports through which fluid at elevated pressure and/or temperature exits the apparatus. The shaft may 50 be driven by electric motor or other motive means, and may be driven directly, geared, powered by pulley or otherwise driven.

According to one aspect of the invention, the rotor devices may be utilized to supply heated water to heat 55 exchangers in HVAC systems and to deenergized hot water heaters in homes, thereby supplanting the requirement for energy input into the hot water heaters and furnace side of the HVAC systems.

It is accordingly a object of the present invention to 60 provide a device for heating fluid in a void located between a rotating rotor and stationary housing, which device is structurally simple and requires reduced manufacturing and maintenance costs.

It is an additional object of the present invention to 65 produce a mechanically elegant and thermodynamically highly efficient means for increasing pressure and/or temperature of fluids such as water (including,

2

where desired, converting fluid from liquid to gas phase).

It is an additional object of the present invention to provide a system for providing heat and hot water to residences and commercial space using devices featuring mechanically driven rotors for heating water.

Other objects, features and advantages of the present invention will become apparent with reference to the remainder of this document.

### **BRIEF DESCRIPTION OF THE DRAWINGS**

FIG. 1 is a partially cutaway perspective view of a first embodiment of a device according to the present invention.

FIG. 2 is a cross-sectional view of a second embodiment of a device according to the present invention.

FIG. 3 is a cross-sectional view of a device according to a third embodiment of the present invention.

FIG. 4 is a schematic view of a residential heating system according to the present invention.

# DETAILED DESCRIPTION OF THE DRAWINGS

As shown in FIG. 1, device 10 in briefest terms includes a rotor 12 mounted on a shaft 14, which rotor 12 and shaft 14 rotate within a housing 16. Shaft 14 in the embodiment shown in FIGS. 1 and 2 has a primary diameter of 1\frac{3}{4}" and may be formed of forged steel, cast or ductile iron, or other materials as desired. Shaft 14 may be driven by an electric motor or other motive means, and may be driven directly, geared, driven by pulley, or driven as otherwise desired.

Attached rigidly to shaft 14 is rotor 12. Rotor 12 may 35 be formed of aluminum, steel, iron or other metal or alloy as appropriate. Rotor 12 is essentially a solid cylinder of material featuring a shaft bore 18 to receive shaft 14, and a number of irregularities 20 in its cylindrical surface. In the embodiment shown in FIGS. 1 and 2, rotor 12 is six inches in diameter and nine inches in length, while in the embodiment shown in FIG. 3 the rotor is ten inches in diameter and four inches in length. Locking pins set screws or other fasteners 22 may be used to fix rotor 12 with respect to shaft 14. In the embodiment shown in FIG. 1, rotor 12 features a plurality of regularly spaced and aligned bores 24 drilled, bored, or otherwise formed in its cylindrical surface 26. Bores 24 may feature countersunk bottoms, as shown in FIG. 2. Bores 24 may also be offset from the radial direction either in a direction to face toward or away from the direction of rotation of rotor 12. In one embodiment of the invention, bores 24 are offset substantially 15 degrees from direction of rotation of rotor 12. Each bore 24 may feature a lip 28 (not shown) where it meets surface 26 of rotor 12, and the lip 28 may be flared or otherwise contoured to form a continuous surface between the surfaces of bores 28 and cylindrical surface 26 of rotor 12. Such flared surfaces are useful for providing areas in which vacuum may be developed as rotor 12 rotates with respect to housing 16. The depth, diameter and orientation of bores 24 may be adjusted in dimension to optimize efficiency and effectiveness of device 10 for heating various fluids, and to optimize operation, efficiency, and effectiveness of device 10 with respect to particular fluid temperatures, pressures and flow rates, as they relate to rotational speed of rotor 12. In a preferred embodiment of the device, the bores